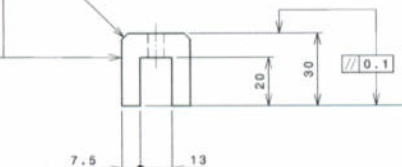


MODIFICATIONS	INDEX
MODIF. COMPLETE POUR SIMPLICITE D'USINAGE	B
MODIF. COMPLETED FOR TOOL SIMPLICITY	

MARQUER ICI / MARK HERE  
881 2 827 000  
(CARACTERES HAUT: 4 mm)  
(CHARACTER HEIGHT: 4 mm)

2CH: 2.5x45°

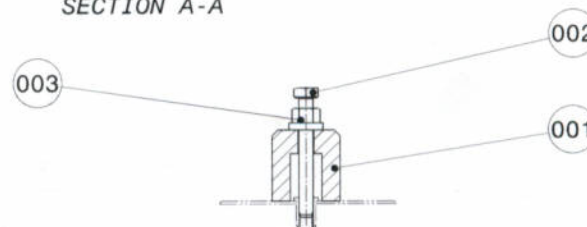


PROTECTION : BRUNISSAGE (TYPE PENTRATE)  
PROTECTION : BURNISHING (PENTRATE TYPE)  
CHANFREINS NON COTES: 0,5 A 45°  
NON-DIMENSIONED CHAMFERS: 0.5 AT 45°

CORPS	25CDV4	ESTRAME / MACHINING	SCHELLE SCALE 1/1	FARDELLA 30/11/06
BODY		881 2 827 001		B

TEO ATTACHED

COUPE A-A  
SECTION A-A



MODIFICATIONS	INDEX
MODIFICATION REP.002	A
MODIFICATION IT.002	
MODIFICATION REP.001	B
MODIFICATION IT.001	
MODIFICATION REP.002 ET 003, SUPPRESSION REP.004	C
MODIFICATION IT.002 AND 003, SUPPRESSION IT.004	
REDESSINE PLAN EN DAO - AJOUTE TRADUCTION EN ANGLAIS	D
REDRAWN DRAWING IN CAD - ADDED TRANSLATION INTO ENGLISH	
ASMA: MODIF REP.02 DEVIENT COMPOSANT STD	E
ASMA: MODIF IT.02 BECOME STANDARD COMPONENT	

CONTROLLED DOCUMENT

DATE 01-10-15 JOB# 01-16045

CONTROLLED DOCUMENT

SEP 20 2015

JOB NUMBER

01-5139

RELEASED FOR PROD.

DATE: 6/27/11 INT: SE

1-30-12

06-14-13

02-11-14

08-19-14

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ALL DIMENSIONS ARE IN MILLIMETERS

MASSE DE L'OUTILLAGE: 0,05Kg  
TOOL WEIGHT: 0.05Kg

PL	REP	QUANT	DESIGNATION / DESCRIPTION	MATIERE MATERIAL	OBSERVATIONS Comments
004	1		RONDELLE-PLATE-INO FLAT-WASHER-INO	STD	
003	1		ECROU A EMBASE BASE NUT	NLM	07240-06
002	1		VIS H M6 x 50 HEXAGONAL SCREW M6 x 50	STD	
001	1		CORPS BODY	25CD4	R3051050 MPa
PL	REP	QUANT	DESIGNATION / DESCRIPTION	MATIERE MATERIAL	OBSERVATIONS Comments
DESIGNE PAR DRAWE BY EXA-DADP L: 22/01/07	APPROUVE PAR E.DOUMECOQ	INTERPRETATION DES DESSINS SELON INTERPRETATION OF DRAWINGS AS PER ST2100			DATE: _____
MACHINER / ENGINE ANNEIL	DESIGNATION PRECISE / PART DESCRIPTION SUPPORT PALIER TURBOMECANIQUE BUSHING SUPPORT OF FREE TURBO	BY PRECISE / PART NUMBER 0 260 80 720 0			DATE: _____
DESIGNATION OUTILLAGE TOOL NAME					DATE: _____
EXTRACTEUR DE DOUILLE BUSHING EXTRACTOR					DATE: 21/04/08
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA. IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION					DATE: 28/01/07
ECHELLE SCALE 1/1	FORMAT SIZE A1	881 2 827 000	CODE FABRICANT FOURN / MANUFACTURER CODE		DATE: 24/11/01
					DATE: 12/01/08
					DATE: 03/11/08



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FICHE ARTICLE / Product data sheet

(F0228)

8812827000

Version E

EXTRACTEUR DOUILLE

Version GEODE de l'Article / Geode Part Version :	E Engineering
Désignation anglaise / English designation :	EXTRACTOR
Code OTAN fabricant / Manufacturer NATO Code :	F0228
Unité / Unit :	pièce
Sujet à péremption / Subject to cure date :	Non
Suivi périodique / Periodic follow up :	Faux
Responsabilité de fabrication/validation / Manufacturing and validation responsibility :	3
Durée limite de stockage (jours) / Storage limit (days) :	-1

1-30-12  
01-09-13 uh  
06-14-13 uh  
02-11-14 uh  
08-19-14 uh

#### DOCUMENTS DE REFERENCE / Reference documents

ARTICLE DEFINI SELON LE DOCUMENT ST\_02100 : Normes, d'application obligatoire pour l'interprétation des dessins TURBOMECA

CONTROLLED DOCUMENT

DATE 01-10-15 JOB# 01-16045  
~~CONTROLLED DOCUMENT~~

SEP 20 2015

JOB NUMBER  
01-5139

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8812827000 - E <17 avril 2009> - 1 / 2



ENGINEERING ORDER # TEO17-626

SCALE: NTS

SHEET 1 OF 1

DRAWING NO. 881 2 827 000

REV: ~~N/C~~ *04E* EFF.: NEXT ORDER

CHANGE CATEGORY

MAJOR XMINOR

DATE 17.09.01

TITLE: EXTRACTOR *2017.09.12*

APPROVED: WM 09/05/2017 QA APP.: PD 09/01/2017

MFG. APPR.: DP 09/01/2017

CHECKED: SAC 09/01/2017

DRAWN: WM 09/01/2017

TRANSACTION CODE (TC):

A-ADD C-CREATE  
R-REVISE D-DELETE

REASON: SUBSTITUTE PART NUMBERS

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THIS TEO UPDATES THE BOM ON THE 8812827000-1 EXTRACTOR TURBOMECA DRAWING TO SUBSTITUTE THE FOLLOWING COMPONENTS IN THE BOM (REFER TO TURBOMECA DRAWING 881 2 827 000 REV E.

WAS

BASE NUT 07240-06

IS

FNC-15 FLANGE NUT

WAS

VIS H M6 x 50

IS

91280A346 HEX HD CD M6X50mm L

WAS

25CD4 (ITEM 001 MATERIAL)

IS

PLATE 1/2" - 4140  
OR M4140N-B  
OR EQUIVALENT

DOCUMENTS EFFECTED:

PATTERN

INSTALL INSTRUCTIONS

XBOM